

Specification of viscosity grade bitumen **AR-4000**

Tests on Residue from Rolling Thin-Film Oven	Units	Specification
Viscosity, 140°F (60°C)	p	4000± 1000
Viscosity, 275°F (135°C), Min	cSt	275
Penetration, 77°F (25°C), 100g, 5sec	0.1 MM	25
Penetration, 77°F (25°C), 100g, 5sec, Min	0.1 MM	45
Ductility at 25°C, cm, min	CM	75
Tests on original asphalt		
Flash point, °C, min	°C	227
Solubility in Trichloroethylene, %, min	%Wt	99



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