

## Specification of oxidized bitumen 90/15

Bitumen 90/15	Test method	Unit	Specification
Specific gravity @25/25 C	ASTM D70	(Kg/m3)	1.05 approx.
Penetration @ 25°C	ASTM D5	mm/10	10/20
Softening point °c	ASTM D36	°C	85/95
Loss on heating(wt) %	ASTM D6	Wt. %	0.2 max
Flashpoint c	ASTM D92	°C	250 min
Solubility in CS <sub>2</sub> (wt) %	ASTM D4	Wt. %	99.5 max
Stop test	A.A.S.H.O.T102	---	negative



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